

# Work Order ID 93772

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**\*93772\***

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Item ID: D4131-045 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Base Assembly  
 Start Date: 2/07/13 Start Qty: 9.00 **\*9\*** Cust Item ID:  
 Required Date: 2/07/13 Req'd Qty: 9.00 **\*9\*** Customer:  
 Reference: rework

Approvals: Process Plan: W Date: Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4131	B								
105		0.00							
<b>*105*</b>									
Large Fab	Memo	0.00							
Large Fab	PULL FROM STOCK: 9 X D4131-045 B81890								
	REMOVE RIVETS FROM LABL PLATE, DISCARD RIVETS, PUT LABEL PLATES ASIDE TO RE-ASSEMBLE D4131-9 B75067								
150	QC5- Inspect part completeness to step on W/O	0.00							
<b>*150*</b>									
QC	Memo	0.00							
Quality Control									

9 12-2-7

13.2.7

9x

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Item ID: D4131-045 Accept **\*N900040100\*** Setup Start **\*NS1\***  
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 Reference: rework

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Identify as per dwg & Stock Location: <u>U/O</u>	0.00							
<b>*160*</b>									
Packaging	Memo	0.00							
Packaging	RE-ID USING NEW B/N (LARGE FAB - ERIC L)								
170	QC21- Final Inspection - Work Order Release	0.00							
<b>*170*</b>									
QC	Memo	0.00							
Quality Control									

13/2/11 U 13-0208

# Picklist Print

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Work Order ID: 93772

Parent Item: D4131-045

Parent Item Name: Base Assembly

Start Date: 2/07/13

Required Date: 2/07/13

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP Rev:A 11.09.26 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4131-045 Base Assembly		Manufactured	No				Each	0.0000					

Q 93-2-7

81890